



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3010

Job Sheet 174117



Part No: 646.3010

Job Qty: 6 ea

Part Name: LH Half



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV N/C SHEETS 2,6,7 IPP REV:A NEW ISSUE 13/01/14 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	6 Ea	3/17/18	3/17/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	6 pcs	3/17/18	3/17/18	0.00	0.14	Bandsaw1		
110	CNC Vertical Machining	6 pcs	3/19/18	3/19/18	0.23	4.69	HAAS1-1		
120	QC	6 pcs	3/19/18	3/19/18	0.00	0.00	QC1		
130	QC	6 pcs	3/19/18	3/19/18	0.00	0.00	QC8 Machining-1		
140	Outsource	6 pcs	3/19/18	3/19/18			ATG001-VC	14	
150	Packaging	6 pcs	3/19/18	3/19/18	0.00	0.00	Packaging2		
155	QC	6 pcs	3/19/18	3/19/18	0.00	0.00	QC5		
180	Packaging	6 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea	3/19/18	3/19/18	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 9.700"

Descriptions: 110 - 1-Machine per folio FB158 DWG REV: _____ FOLIO REV: _____ 2- deburr and break all sharp edges

120 - Inspect on CMM as per folio CMM030. CMM PROG. REV: _____

140 - Issue P/O to ATG 10039483 Hard Black Anodize and Prime as per Dwg 646.3000

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S6.000X0.250	7075-T6S Sheet 6" Thick Plate X 0.25" Wide	4.8000 ft (.8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S6.000X0.250	5	2	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063883



Part: 646.3010

Job No: 174117

Serial No/Batch: S063883

Revision:

Inspector:

Date: 04/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	LH Half	0.250inches $\pm$ 0.005	0.255 0.245	Product	
2	LH Half	0.050inches $\pm$ 0.005	0.055 0.045		
3	LH Half	0.200inches $\pm$ 0.005	0.205 0.195		
4	LH Half	0.109inches $\pm$ 0.005	0.114 0.104		
5	LH Half	9.536inches $\pm$ 0.005	9.541 9.531		
6	LH Half	8.898inches $\pm$ 0.005	8.903 8.893		
7	LH Half	0.625inches $\pm$ 0.005	0.630 0.620		
8	LH Half	1.300inches $\pm$ 0.005	1.305 1.295		
9	LH Half	5.317inches $\pm$ 0.005	5.322 5.312		
10	LH Half	0.400inches $\pm$ 0.005	0.405 0.395		
11	LH Half	0.956inches $\pm$ 0.005	0.961 0.951		
12	LH Half	8.263inches $\pm$ 0.005	8.268 8.258		
13	LH Half	9.150inches $\pm$ 0.005	9.155 9.145		
14	LH Half	0.213inches $\pm$ 0.005	0.218 0.208		
15	LH Half	0.250inches $\pm$ 0.005	0.255 0.245		
16	LH Half	3.172inches $\pm$ 0.005	3.177 3.167		
17	LH Half	4.860inches $\pm$ 0.005	4.865 4.855		

Plex 3/9/18 4:30 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039693**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO039693
PO Date: 4/25/18
Due Date: 5/2/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Attention: Lalande, Marc-Andre

Via: Ground
Pynt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	R176214	D4842-4	Lower Cutter Body, RH Issue P/O to ATG : FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377J TYPE 1 CLASS N; 1-2 MIL MAX, AS PER QSI 005	Firmed	5/4/18	2 pcs	0 pcs 2x	2 pcs	\$13.50/pcs	\$27.00 AT 18/05/13
Line Item Note ** RUSH **										
2	R176213	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	5/4/18	2 pcs	0 pcs 2x	2 pcs	\$13.50/pcs	\$27.00 AT 18/05/13
Line Item Note **RUSH**										
3	176231	646.3719	Doubler Issue P/O ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	5/4/18	36 pcs	0 pcs 36x	36 pcs	\$9.50/pcs	\$342.00 AT 18/05/15
4	174117	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	5/4/18	10 pcs	0 pcs 10x	10 pcs	\$13.50/pcs	\$135.00 AT 18/05/16
Line Item Note **rush**										
5	174116	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	5/4/18	4 pcs	0 pcs 4x	4 pcs	\$13.50/pcs	\$54.00 AT 18/05/16
Line Item Note ** rush **										
Grand Total:										\$585.00

DAS
11
9-89

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications
A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/1/18 8:35 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915179

Date: 16-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 646.3010 LH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22974	Rev: NC PO: PO039693 Line: 4	DAS 11 9-89 MAY 17 2018
4 ea	Part: 646.3011 RH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22975	Rev: NC PO: PO039693 Line: 5	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/5/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			